

CCRL Portland 235		
Oxides	Limestone	Inorganic processing addition
SiO <sub>2</sub>	4.9	11.9
Al <sub>2</sub> O <sub>3</sub>	1.0	3.7
Fe <sub>2</sub> O <sub>3</sub>	0.9	1.5
CaO	50.2	42.6
SO <sub>3</sub>	0.1	2.4
CO <sub>2</sub>	40.5	35.2

Ingredient	% by mass
Inorganic processing addition	1.3

CCRL Portland 236		
Oxides	Limestone	Inorganic processing addition
SiO <sub>2</sub>	3.85	5.44
Al <sub>2</sub> O <sub>3</sub>	0.68	2.76
Fe <sub>2</sub> O <sub>3</sub>	0.34	2.26
CaO	55.10	51.10
SO <sub>3</sub>	0.08	0.10
CO <sub>2</sub>	43.10	0.00

Ingredient	% by mass
Inorganic processing addition	3.3